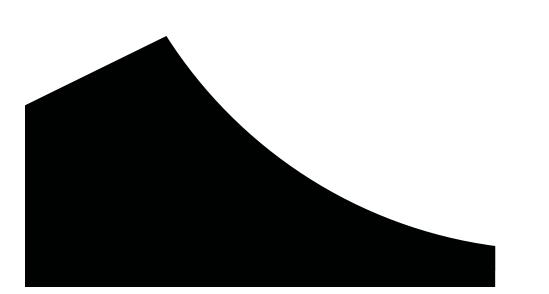
# BN

Bureau de normalisation du Québec

# BNQ 3840-900/2024

Recycled Plastic Content Products —

**Certification Protocol** 



BNQ 3840-900/2024

Recycled Plastic Content Products — Certification Protocol

Produits à contenu de plastique recyclé — Protocole de certification



#### Bureau de normalisation du Québec

The Bureau de normalisation du Québec (BNQ) is a standardization organization based in Quebec and created in 1961. It is one of the standards development organizations accredited by the Standards Council of Canada (SCC) and as such, is part of the National Standards System.

As an administrative unit of Investissement Québec (IQ), the BNQ produces standards that meet the needs of the industry, of public and para-public organizations, and of concerned groups.

#### FIRST EDITION — 2024-09-10

This document is published in both French and English. In case of incompatibility, the French version prevails.

**ICS**: 03.120.20; 13.020.60; 13.030.50; 83.080.20.

ISBN 978-2-551-27146-7 (PDF)

Legal deposit, Bibliothèque et Archives nationales du Québec, 2024

#### **REQUEST FOR INFORMATION AND PURCHASE**

Any request for information or purchase of this document may be sent to the Bureau de normalisation du Québec (BNQ) at: 333, rue Franquet, Québec, Quebec G1P 4C7 Telephone: 418-652-2238 or 1-800-386-5114; fax: 418-652-2292 Email: <u>bnqinfo@bnq.qc.ca</u>; website: <u>https://www.bnq.qc.ca</u>

### **REVISION OF BNQ DOCUMENTS**

Collaboration from BNQ document users is essential in keeping our documents up to date. Therefore, any suggestion aimed at improving their contents will be appreciated. We ask you to send us your suggestions or comments on the form at the end of this document.

The electronic or printed version of this document is for personal use only. Distribution to third parties, partners or clients, as well as saving, distribution or use on a computer network is forbidden without written agreement from the BNQ.

A notification by email mentioning the publication of a new edition of a revised document, amendments or errata will be sent to the email address used for the online purchase.

Notifications and the catalogue may be consulted at all times on the BNQ's website [<u>https://www.bnq.qc.ca</u>] to verify if a more recent version of a document exists or if amendments or errata have been published.

This document is the result of thousands of hours of work provided on a voluntary basis by many community experts. We thank you for taking this into account, and for your contribution through your purchase of this document for its evolution in the years to come.

#### © BNQ, 2024

All rights reserved. Unless otherwise specified, no part of this document may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilming, without written permission from the BNQ.



Suppliers

# FOREWORD

This certification protocol was prepared in consultation with the Certification Protocol Development Committee on Recycled Plastic Content Products whose members were:

CHAMPOUX-GUIMOND, Marie-Anne	Keurig Canada		
GRISÉ, Érik	Cascades		
MERCIER, Stéphane	IPL North America		
Users			
ARMSTRONG, Sarah Jane	Ministère de l'Environnement, de la Lutte contre les changements climatiques, de la Faune et des Parcs (MELCCFP)		
MACIASZEK, Agatha	Environment and Climate Change Canada (ECCC)		
SEAMAN, Christa	Chemistry Industry Association of Canada (CIAC) — Plastics Division		
General Interest			
COTTENYE, Nicolas	Polystyvert		
GOBEIL, Keyven	ReVital Polymers		
LAFONTAINE, Mélanie	Loop Industries		
Coordination			
COUTURE, Jean (Program Leader)	Bureau de normalisation du Québec (BNQ)		
HOUDE, Benoit (Program Leader)	Bureau de normalisation du Québec (BNQ)		
TÉTRAULT, Madeleine (Program Leader)	Bureau de normalisation du Québec (BNQ)		



#### **Linguistic Review**

TREMBLAY, Carole (Editor)

Bureau de normalisation du Québec (BNQ)

The development of this certification protocol was made possible thanks to the financial support of Chemistry Industry Association of Canada (CIAC), Standards Council of Canada (SCC), Environment and Climate Change Canada (ECCC), Éco Entreprises Québec (ÉEQ), Ministère de l'Environnement, de la Lutte contre les changements climatiques, de la Faune et des Parcs (MELCCFP) as well as Recyc-Québec, which initiated and contributed financially to the development of the document BNQ 8952-911 *Recycled-Content Products — Certification Program*, which served for the development of this certification protocol.

Page



# **CONTENTS**

	INTRODUCTION		
1	PURPOSE		1
2	SCOP	<u> </u>	1
3	NORMATIVE REFERENCES		2
	3.1 3.2		2 2
4	DEFIN	ITIONS	3
5	GENE	RAL REQUIREMENTS OF THE CERTIFICATION PROGRAM	3
6	CERTIFICATION RULES OF PROCEDURE		
	6.3 6.4 6.5 6.6 6.7 6.8	GENERAL RULES OF PROCEDURE APPLICATION FOR CERTIFICATION EXAMINATION OF THE ORGANIZATION'S DOCUMENTS INSPECTION VISIT LEADING TO CERTIFICATION DECISION CONCERNING CERTIFICATION AND ISSUANCE OF CERTIFICATE OF CONFORMITY CONDITIONS FOR MAINTAINING CERTIFICATE OF CONFORMITY PERIODIC INSPECTION VISITS RENEWAL OF CERTIFICATE OF CONFORMITY ADDITIONS TO THE SCOPE OF CERTIFICATE OF CONFORMITY MODIFICATIONS TO THE PRODUCT	4 4 4 5 5 5 5 5 5 5 5
7	MARKING, LABELLING, PACKAGING AND HANDLING		5
	7.1 7.2	RIGHTS AND OBLIGATIONS MARK OF CONFORMITY	5 6
Annex	А —	Informative reference	7



## INTRODUCTION

Recycled plastic content products help creating a sustained demand for secondary feedstock, i.e., materials derived from recycling operations that are used in the manufacture of new products. Recycled plastic content products thus encourage the development and maintenance of new outlets for materials otherwise intended for disposal, whether these materials come from preconsumer or post-consumer materials. By avoiding the use of feedstock, using recycled plastic content products ensure a better management of natural resources.

# 1 <u>PURPOSE</u>

The purpose of this certification protocol is to establish the certification requirements for verifying the conformity of recycled plastic content in end products according to the requirements of the standard CAN/BNQ 3840-100.

These requirements relate to the quantity of recycled plastic with a claimed content of at least 5% recycled material contained in an end product, and to the marking of this end product to facilitate its identification.

# 2 <u>SCOPE</u>

This certification protocol applies to all organizations whose end products contain recycled plastics and which use the following processes, among others: shredding, grinding, injection moulding, spinning, blowing, extrusion, thermoforming, rotational moulding, repelletizing, purification, depolymerization and conversion.

NOTE — This certification protocol does not apply to sorting centres, but it involves their participation in ensuring conformity with the requirements of the standard CAN/BNQ 3840-100. Sorting centres supplying organizations seeking for certification with plastic feedstocks are in charge for establishing a management system to ensure the traceability and authenticity of plastic feedstocks. If requested by the BNQ during an inspection visit, sorting centres are in charge for providing the organization or the BNQ with relevant information to validate the chain of custody and the accuracy of declarations.

This certification protocol was developed to serve as a reference document for conformity assessment activities of specific end products.

 $\mathsf{NOTE}-\mathsf{Conformity}$  assessment is defined as the systematic examination of the extent to which a product fulfils specified requirements.