



**Bureau de normalisation
du Québec**

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ANNEX TO THE CERTIFICATE

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IPEX INC.

SCARBOROUGH PLANT

807 Pharmacy Avenue
Scarborough, Ontario M1L 3K2

BNQ 3624-135/2015-01-21

*Unplasticized Poly(Vinyl Chloride) [PVC-U] Pipe and Fittings - Pipes of
200 mm in Diameter or Larger for Sewage and Soil Drainage*

Certificate number: **843**

Issue date: **2024-12-12**

Expiry date: **2026-12-31**

All certified Pipes described below are made with gaskets seal joints.

Trade Mark	Outside Wall	Wall Extruded	Class	Diameter
RING-TITE	Smooth (type 1)	Single non-perforated	SDR 35	200 mm, 250 mm, 300 mm, 375 mm, 450 mm, 525 mm and 600 mm
RING-TITE	Smooth (type 1)	Single non-perforated	SDR 26	375 mm, 450 mm, 525 mm, 600 mm
ULTRA-RIB	Ribbed open profile (type 2)	Single non-perforated	S/O	200 mm, 250 mm, 300 mm, 375 mm, 450 mm, 525 mm and 600 mm

History

Date	Modification description
2015-10-14	Removing the brand Loc-Rib pipe.
2016-05-18	Addition of Type 1, 200 mm and 250 mm PVC pipes with gasket seal joints.
2016-12-12	Renewal of certificate with the 2015 Edition of the standard.
2018-12-07	Renewal of certificate.
2019-07-25	Addition of Type 1, 375 mm PVC pipe, class SDR 26.
2019-12-13	Addition of Type 1, 450 mm PVC pipe, class SDR 26.
2020-12-17	Renewal of certificate.
2021-06-08	Addition of Type I, 525 mm and 600 mm, PVC pipes, class SDR26.
2022-12-13	Renewal of certificate.
2024-12-12	Renewal of certificate.

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.