



Bureau de normalisation  
du Québec

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# ANNEX TO THE CERTIFICATE

**ARMTEC INC.**  
**(USINE DE SAINT-CLET)**  
669, route 201  
Saint-Clet, Québec J0P 1S0

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**BNQ 3624-120/2016-04-26**

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and  
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil  
Drainage*

Certificate number: **730**  
Issue date: **2025-11-20**  
Expiry date: **2027-11-30**

## SMOOTH INSIDE WALL OPEN-PROFILE PIPES

| Diameter, mm | Class   | Category        | Type    |
|--------------|---------|-----------------|---------|
| 100          | A       | R 320           | 1 and 2 |
| 150          | A       | R 320           | 1 and 2 |
| 200          | A       | R 320           | 1 and 2 |
| 250          | A       | R 320           | 1 and 2 |
| 300          | A and B | R 210 and R 320 | 1 and 2 |
| 375          | A and B | R 210 and R 320 | 1 and 2 |
| 450          | A and B | R 210 and R 320 | 1 and 2 |
| 525          | A and B | R 210 and R 320 | 1 and 2 |
| 600          | A and B | R 210 and R 320 | 1 and 2 |
| 750          | A and B | R 210 and R 320 | 1 and 2 |
| 900          | A and B | R 210 and R 320 | 1 and 2 |

Note. — Joint tightness has not been verified (Clause 6.2.4).

**The trade name of these pipes is: Boss 2000**

R 210: Minimum stiffness of 210 kPa, at 5% deflection.

R 320: Minimum stiffness of 320 kPa, at 5% deflection.

1: non-perforated. — 2: perforated.

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## DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

| Diameter, mm | Type                              | Product Code      | Manufacturer /trademark |
|--------------|-----------------------------------|-------------------|-------------------------|
| 100          | External Double Bell Snap Coupler | 437350 (XAC8100)  | Exiplast/Aqua Q         |
| 150          | External Double Bell Snap Coupler | 437351 (XAC8150)  | Exiplast/Aqua Q         |
| 200          | External Double Bell Snap Coupler | 437352 (XAC8200)  | Exiplast/Aqua Q         |
| 250          | External Split Coupler            | 437345 (XAC7250)  | Exiplast/Aqua Q         |
| 300          | External Split Coupler            | 409506 (XAC7300)  | Qualiplast/Aqua Q       |
| 375          | External Split Coupler            | 437346 (XAC7370Q) | Qualiplast/Aqua Q       |
| 450          | External Split Coupler            | 409508 (XAC7450)  | Qualiplast/Aqua Q       |
| 525          | External Split Coupler            | 437347 (XAC7520)  | Qualiplast/Aqua Q       |
| 600          | External Split Coupler            | 409509 (XAC7600)  | Qualiplast/Aqua Q       |
| 750          | External Split Coupler            | 437348 (XAC7750)  | Qualiplast/Aqua Q       |
| 900          | External Split Coupler            | 437349 (XAC7900)  | Qualiplast/Aqua Q       |

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes. Joint tightness has not been verified (Clause 6.2.4).

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| HISTORY    |                                                                                                                                                                                   |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Date       | Modification description                                                                                                                                                          |
| 2015-11-24 | Certificate renewal and change of the business name.                                                                                                                              |
| 2017-11-02 | Certificate renewal.                                                                                                                                                              |
| 2018-09-12 | Update of the certification to 2016 edition of the standard, Name change from ARMTEC LP to AP INFRASTRUCTURE SOLUTION LP (AQUA Q) and Modification of the scope of certification. |
| 2019-05-28 | Name change from AP INFRASTRUCTURE SOLUTIONS LP (AQUA Q) (USINE DE SAINT-CLET) to ARMTEC INC. (USINE DE SAINT-CLET).                                                              |
| 2019-11-28 | Certificate renewal.                                                                                                                                                              |
| 2021-11-25 | Certificate renewal.                                                                                                                                                              |
| 2023-11-30 | Certificate renewal.                                                                                                                                                              |
| 2025-11-20 | Certificate renewal.                                                                                                                                                              |

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