



**Bureau de normalisation
du Québec**

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

INDUSTRIES ATLANTIC LIMITÉE

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308 Walker Road
Sackville, Nouveau-Brunswick E4L 3L3

BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil
Drainage*

Certificate number: **4121**
Issue date: **2025-02-28**
Expiry date: **2027-02-28**

SMOOTH INSIDE WALL OPEN-PROFILE PIPES			
Diameter, mm	Class	Category	Type
200*	A	R320	1
250*	A	R320	1
300*	A	R320	1
375*	A	R320	1
450*	A	R320	1
600	A	R320	1
750*	A	R320	1
900*	A	R320	1
The trade name of these pipes is: Hi-Flo HDPE Duo Tite			
* Joint tightness (Clause 6.2.4) has been verified for R320 Category according to edition 2016 of Standard BNQ 3624-120.			

R320: Minimum stiffness of 320 kPa, at 5 % deflection.

1: non-perforated.



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DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

Diameter, mm	Type	Product Code	Manufacturer
200*	Integral Bell and Spigot with gasket	PEFDU200320SDC6 + HK2103	AIL
250*	Integral Bell and Spigot with gasket	PEFDU250320SDC6 + HK2106	AIL
300*	Integral Bell and Spigot with gasket	PEFDU300320SDC6 + HK1773	AIL
375*	Integral Bell and Spigot with gasket	PEFDU375320SDC6 + HK1608	AIL
450*	Integral Bell and Spigot with gasket	PEFDU450320SDC6 + HK1634-1	AIL
600	Integral Bell and Spigot	PEFDU750320SDC6	AIL
750*	Integral Bell and Spigot with gasket	PEFDU750320SDC6 + HK2033-1	AIL
900*	Integral Bell and Spigot with gasket	PEFDU900320SDC6 + HK2026	AIL

* Joint tightness (Clause 6.2.4) has been verified at an angle of at least 2 degrees for R320 Category according to edition 2016 of Standard BNQ 3624-120.

Note — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.

HISTORY

Date	Modification description
2025-02-28	Certificate issuance