



**Bureau de normalisation  
du Québec**

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# ANNEX TO THE CERTIFICATE

**WESTLAKE CANADA INC.  
(DBA WESTLAKE PIPE & FITTINGS)**

155 Regalcrest Court  
Woodbridge, Ontario L4L 8P3

**CSA B137.3.1/2023-03-01**

*Molecularly Oriented Polyvinyl Chloride (PVC) Pipe for  
pressure applications*

Certificate number: **3903**  
Issue date: **2025-11-17**  
Expiry date: **2026-03-31**

Page 1 of 1

### ALL CERTIFIED PIPES ARE CIOD OUTSIDE DIAMETER TYPE

Commercial Name	Pressure Rating (kPa)	Nominal Pipe Size (NPS) inches (mm)
Westlake Pipe & Fittings	PR1620	6 (150)
Westlake Pipe & Fittings	PR1620	8 (200)
Westlake Pipe & Fittings	PR1620	10 (250)
Westlake Pipe & Fittings	PR1620	12 (300)
Westlake Pipe & Fittings	PR1620	14 (350)
Westlake Pipe & Fittings	PR1620	16 (400)
Westlake Pipe & Fittings	PR1620	18 (450)

Note : Clause 5.7 Gasketed bell-end joints are in compliance with ASTM D3139 when used with either Trelleborg Anger-Lock EPDM, S&B Turner EPDM or S&B Turner NBR gasket seal joints,

### HISTORY

Date	Description
2022-03-18	Issuance of certificate.
2022-06-06	Modification of the business name. Addition of the 300 mm pipe PR 1620.
2023-01-10	Addition of the 250 mm pipe PR 1620.
2024-02-19	400 mm diameter PR1620 added to certificate scope.
2024-03-31	Renewal of certificate.
2024-06-28	Addition of two pipes: 350 mm PR1620 and 450 mm PR1620.
2024-09-25	Addition of a note about qualified gaskets joint assemblies
2025-11-17	Update of the certificate, to the CSA B137.3.1 2023-03-01 program.

**THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.**